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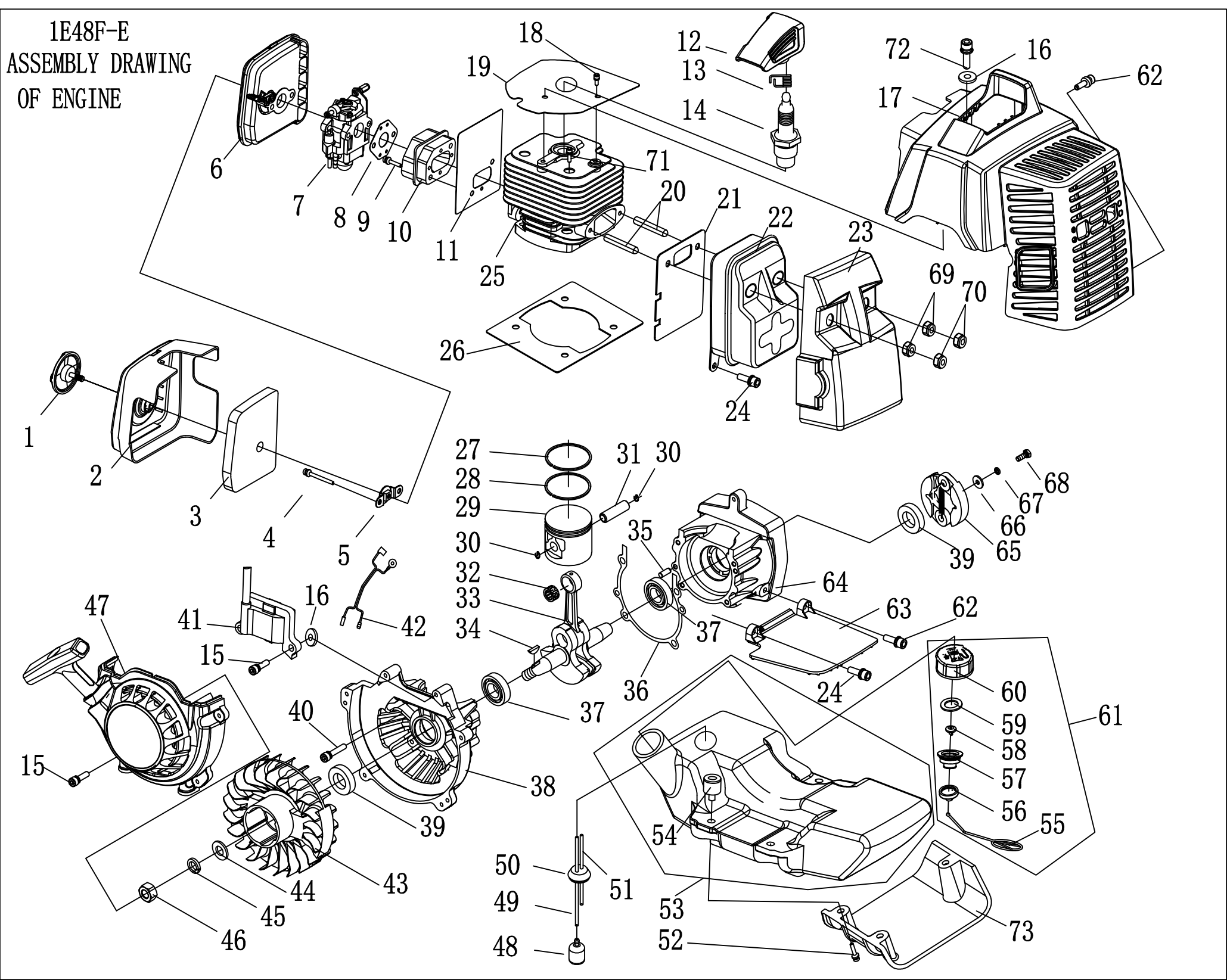
ESPLOSO

Motore

63 CC EURO 5



1E48F-E
ASSEMBLY DRAWING
OF ENGINE



1E48F-E GASOLINE ENGINE

NO.	PART NO.	PART NAME	QTY.	NO.	PART NO.	PART NAME	QTY.	NO.	PART NO.	PART NAME	QTY.
1	1E48F. 1. 2	Screw	1	26	1E48F-E-7	Gasket	1	51	EB-415. 4. 2-4	Fuel pipe Φ5×Φ2.5×100	1
2	1E48F. 1-1	Cleaner Outside Cover	1	27	1E48FP. 5-3	Piston Ring	1	52	GB70. 1+GB93+GB96	Screw M5 × 40	3
3	1E48F. 1-2	Filter Net	1	28	1E48FP. 5-4	Piston Ring	1	53	1E48F. 9D. 1	Fuel Tank	1
4	GB70. 1+GB93	Screw M5 × 55	2	29	1E48FP-E. 1-1	PISTON	1	54	1E48F. 9. 1. 1A	Drive pipe	3
5	1E48F. 1-3	Baffle	1	30	P40. 6-4	RING	2	55	HB33. 2. 2. 1	Chain	1
6	1E48F. 1. 1	Cleaner inside cover	1	31	1E48FP. 5-2	PISTON PIN	1	56	1E32FL. 6. 2-3	Cover	1
7	1E40F-2E. 1B-GGP	Carburetor	1	32	1E44F-2A. 2-3	Bearing	1	57	1E32FL. 6. 2-2	Inside Cover	1
8	1E48FP-6	Gasket	1	33	1E48F. 7B. 1	Crank Shaft Ass'y	1	58	EB-415. 4. 1. 1-1	Inlet	1
9	GB70. 1+GB93+GB97	Screw M5 × 30	2	34	GB1099	KEY 3 × 5 × 13	1	59	CG420. 1. 3. 1-2	Gasket	1
10	1E48FP-5	Admitting Pipe	1	35	GB119	Pin 4h8 × 10	2	60	1E32FL. 6. 2-1	Tank Cap	1
11	1E48F-5	Gasket	1	36	1E48FP. 6-2	Gasket	1	61	HB33. 2. 2	Tank Cap assy	1
12	1E48F. 5. 1-1D	Cap	1	37	GB/T276	Bearing 6202/P5	2	62	GB70. 1+GB93+GB97	Screw M5 × 16	2
13	1E36F-2C. 6-2	Spring	1	38	1E48F-E. 6-2	Crank Case	1	63	1E48F-2	Clapboard	1
14	L8RTC	Spark Plug	1	39	1E36F. 4	Seal	2	64	1E48F-E. 6-1	Crank Case	1
15	GB70. 1+GB93+GB97	Screw M5 × 20	6	40	GB70. 1	Screw M5 × 30	4	65	1E48F-E. 5C	Clutch	1
16	1E33F-4	Gasket	3	41	1E48F-EP. 5. 1-3	Coil	1	66	1E40F-6-14	Washer 6	1
17	1E48F. 3A	Guide Cover Ass'y	1	42	1E36F-2C. 6. 1	Cord Comp.	1	67	GB/T93	Washer 6	1
18	GB70. 1+GB96	Screw M5 × 12	1	43	1E48F-EP. 5. 1-2	Fly Wheel	1	68	1E40F-6-4	Bolt	1
19	1E48F-1	Clapboard	1	44	GB/T97	Washer 10	1	69	GB6170	NUT M8	2
20	1E40F-5-13E	BOLT	2	45	GB/T93	Washer 10	1	70	GB6172	NUT M8	2
21	1E48F-E-5	Gasket	1	46	GB/T6171	Nut M10 × 1	1	71	GB/T70. 1	SCREW M5 × 20	4
22	1E48F-E. 2GGJ	Muffler	1	47	1E48F. 6	Starter	1	72	GB/T70. 2	SCREW M5 × 16	1
23	1E48F-E-3GGJ	Muffler Cover	1	48	P40. 12. 2-3A	Filter	1	73	CG63-1	Stand	1
24	GB70. 1+GB93+GB97	Screw M5 × 12	2	49	CG420. 1. 3. 2-2	Fuel pipe Φ6×Φ3×270	1				
25	1E48F-E-2	Cylinder	1	50	EB-415. 4. 2-2	Plug	1				