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Motore

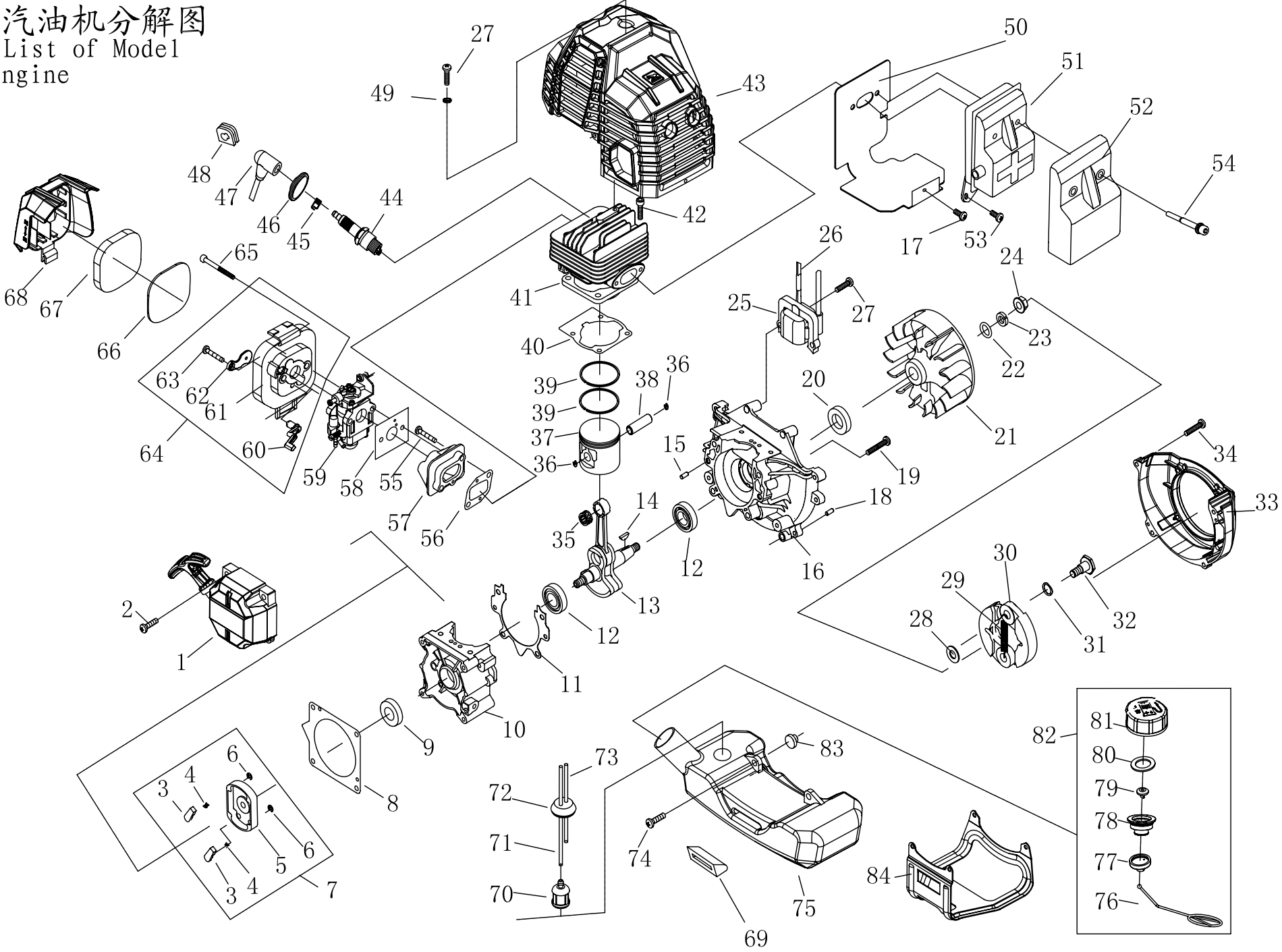
52 CC EURO 5



1E44F-EA汽油机分解图

The Parts List of Model

1E44F-EA Engine



序号 NO.	代 号 Part No.	名 称 Part Name	数量 Qty.	序号 NO.	代 号 Part No.	名 称 Part Name	数量 Qty.	序号 NO.	代 号 Part No.	名 称 Part Name	数量 Qty.	序号 NO.	代 号 Part No.	名 称 Part Name	数量 Qty.
1	1E40F-2EA. 2	起动机 Starter	1	32	P40-18	螺钉轴 Screw Pin	2	63	GB/T846	自攻螺钉ST4. 2X13-F-H Screw ST4. 2X13-F-H	1				
2	GB70+GB93+GB97	螺钉组合件M5×25 Screw M5×25	2	33	1E40F-2EA-1	磁电机罩壳 Fan Cover	1	64	HB33. 3. 1	空滤器内罩组合 Cleaner inside Assy	1				
3	1E36F-2C. 5-3	起动机爪 Start Claw	2	34	GB70+GB93+GB97	螺钉组合件M5×25 Screw M5×25	4	65	GB70. 1+GB97	螺钉组合 M5X50 Screw M5x50	2				
4	1E36F-2C. 5-2	起动机扭簧 Start Spring	2	35	1E44F-2A. 2-3	小头滚针轴承 Bearing	1	66	1E40F-2EA. 3-2	空滤器挡板 Plate	1				
5	1E36F-2C. 5-1	起动机拨盘 Start Reel	1	36	P40. 6-4	活塞销挡环 Ring	2	67	HB33. 3-3	滤芯 Filter Net	1				
6	GB/T896	挡圈 4 Stop Ring 4	2	37	1E44F-E. 3-1	活塞 Piston	1	68	1E40F-2EA. 3-1	空滤器外罩 Cleaner Outside Cover	1				
7	1E36F-2C. 5	起动机拨盘组合 Start Reel Ass'y	1	38	1E44F-2A. 2-2	活塞销 Piston Pin	1	69	1E40F-5A-2	橡胶套 Rubber Cover	1				
8	1E40F-5-10	起动机垫 Gasket	1	39	1E44F-2A. 2-4	活塞环 Piston Ring	2	70	P40. 12. 2-3A	燃油过滤器 Cleaner Cover	1				
9	1E36F. 2	小油封 Oil-seal	1	40	1E40F-5-6	缸垫 Gasket	1	71	CG420. 1. 3. 2-2	进油管(180mm) Fuel Pipe (180mm)	1				
10	1E40F-E. 6-2	后半曲轴箱 Crank Case	1	41	1E44F-E-1	缸体 Cylinder	1	72	EB-415. 4. 2-2	油管胶塞 Plug	1				
11	1E40F-5. 8-4	曲轴箱密封垫 Gasket	1	42	GB/T70. 1	内六角螺钉 M5×20 Screw M5×20	4	73	EB-415. 4. 2-4	回油管(87mm) Fuel Pipe (87mm)	1				
12	GB/T276	轴承 6202/P6 Bearing 6202/P6	2	43	1E40F-2EA. 1	缸体护罩组合 Guide Cover Ass'y	1	74	GB70. 1+GB93+GB96	螺钉组合件M5x16 Screw M5×16	2				
13	1E40F-E. 4. 1A	曲轴连杆组 Crank Shaft	1	44	L8RTC	火花塞 Spark Plug	1	75	1E40F-2EA. 4-1	油箱 Fuel Tank	1				
14	GB1099	半圆键 3×5×13 Key 3x5x13	1	45	1E40F-3A. 8-2	火花塞卡簧 Spring	1	76	1E32FL. 6. 2-4	防脱链 Chain	1				
15	GB119	销 4h8×10 Pin 4h8×10	2	46	1E34F. 5-3	火花塞罩 Plug Cap	1	77	1E32FL. 6. 2-3	端盖 End Cover	1				
16	1E40F-E. 6-1	前半曲轴箱 Crank Case	1	47	1E34F-2E-EMC. 1-1	高压帽 Cap	1	78	1E32FL. 6. 2-2	油箱内盖 Inside Cover	1				
17	GB70+GB93+GB97	螺钉组合件M4×12 Screw M4×12	1	48	1E40F-5. 3-1	胶塞 Plug	1	79	EB-415. 4. 1. 1-1	进气嘴 Inlet	1				
18	GB119	销 4h8×10 Pin 4h8×10	2	49	1E36F-2C-1	隔热垫(二) Gasket	1	80	CG420. 1. 3. 1-2	密封垫 Gasket	1				
19	GB/T70. 1	内六角螺钉 M5×30 Screw M5×30	4	50	1E40F-E-2	消音器垫 Gasket	1	81	1E32FL. 6. 2-1	油箱盖 Fuel Tank Lid	1				
20	1E40F-5. 9	大油封 Oil-seal	1	51	1E44F-E. 2-SW	消音器组 Muffler	1	82	1E32FL. 6. 2	油箱盖组合 Lid Ass'y	1				
21	HA46. 2. 1. 1	磁电机转子 MAGNETO ROTOR COMP.	1	52	1E40F-E-6	隔热罩 Cover	1	83	1E40F-5A-3	橡胶垫 Rubber washer	2				
22	GB/T97. 1	垫圈8 Washer8	1	53	GB70+GB93+GB97	螺钉组合件M5×12 Screw M5×12	1	84	CG430-E-1	油箱支架 Stand	1				
23	GB/T859	垫圈8 Washer8	1	54	GB70+GB97	螺钉组合件M6×55-12. 9 Screw M6×55-12. 9	2								
24	GB6170	螺母 M8 Nut M8	1	55	GB70+GB93+GB97	螺钉组合件M5×25 Screw M5×25	2								
25	1E40F-E. 3. 1-2	磁电机定子 IGNITION COIL COMP.	1	56	1E40-5-2	进气管垫 Gasket	1								
26	1E36F-2. 3. 1	停车线组 Cord Comp.	1	57	HA46. 9	进气管 Admitting Pipe	1								
27	GB70+GB93+GB97	螺钉组合件 M5×20 Bolt M5×20	3	58	1E40-5A-1	化油器垫 Gasket	1								
28	1E36F-3	垫圈B WasherB	2	59	1E40F-2E. 1A	化油器 Carburetor	1								
29	1E36F-E. 6B-1	拉簧 Spring	1	60	HB33. 3. 1-2	阻风门手柄 Choker Handle	1								
30	1E36F-E. 6B	涨紧块 Expander	1	61	HB33. 3. 1-1	空滤器内罩 Cleaner inside cover	1								
31	1E40F-5-11	波形垫圈 Washer	2	62	HA36. 4. 1-2	阻风门 Choker	1								