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ESPLOSO

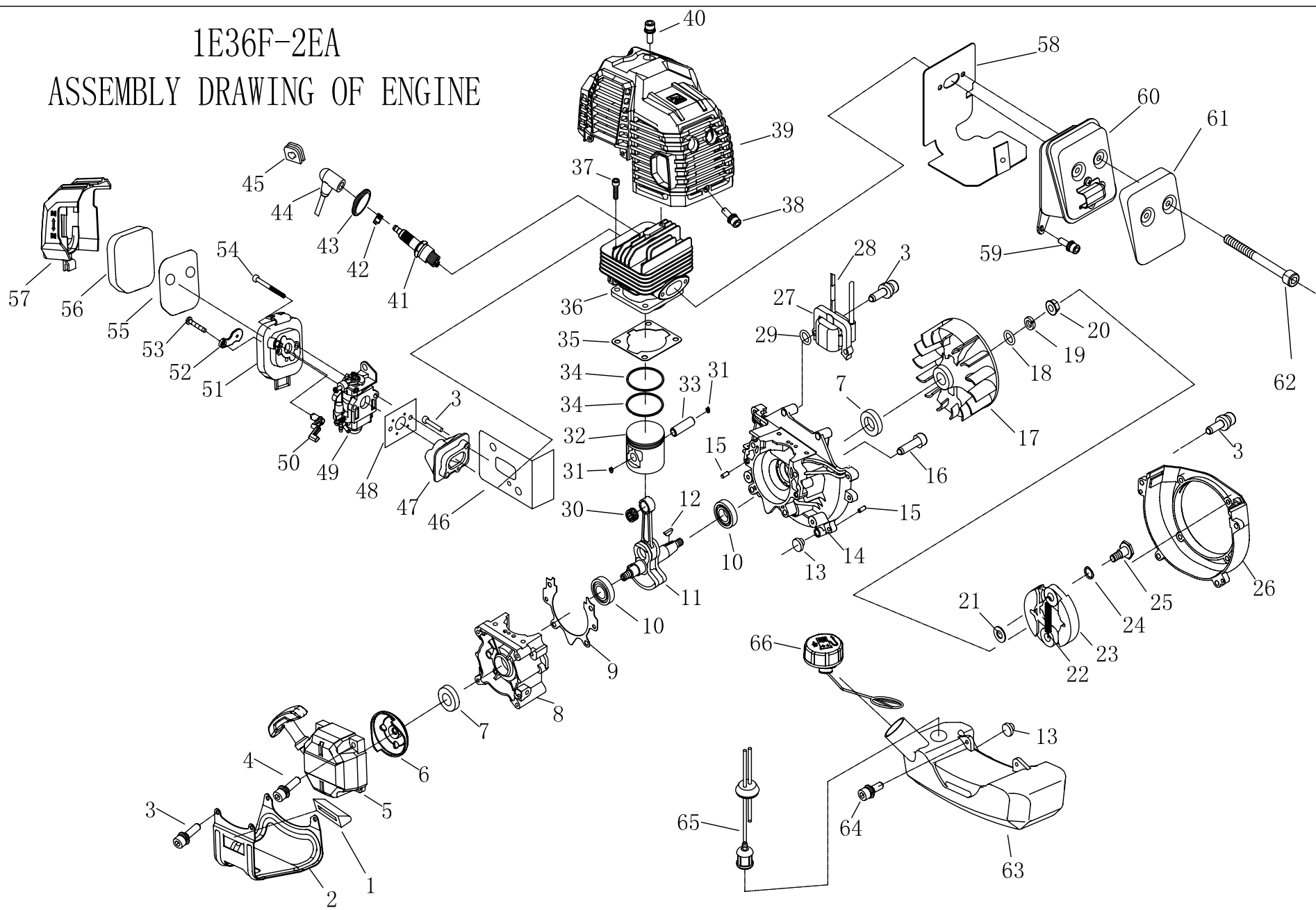
Motore

33 CC EURO 5



KASEI

1E36F-2EA
ASSEMBLY DRAWING OF ENGINE



1E36F-2EA GASOLINE ENGINE

NO.	Part No.	Part Name	Qty.	NO.	Part No.	Part Name	Qty.	NO.	Part No.	Part Name	Qty.	NO.	Part No.	Part Name	Qty.
1	1E40F-5A-2	橡胶套 Rubber Cover	1	21	1E36F-3	垫圈B WasherB	2	41	L8RTC	火花塞 Spark Plug	1	61	1E36F-2E-3	隔热罩 Cover	1
2	CG330-E-1	油箱支架 Stand	1	22	1E36F-E. 6B-1	拉簧 Spring	1	42	1E40F-3A. 8-2	火花塞卡簧 Spring	1	62	GB70+GB97	螺钉组合件 M5×60-12.9 Screw M5×60-12.9	2
3	GB70+GB93+GB97	螺钉组合件M5×20 Screw M5×20	10	23	1E36F-E. 6B	涨紧块组合 CLUTCH	1	43	1E34F-E. 3-1	火花塞罩 Plug Cap	1	63	1E36F-2EA. 3-1	油箱 Fuel Tank	1
4	GB70+GB93+GB97	螺钉组合件M5×25 Screw M5×25	2	24	1E40F-5-11	波形垫圈 Washer	2	44	1E34F-2E-EMC. 1-1	高压帽 Cap	1	64	GB70+GB93+GB96	螺钉组合件 M5×16 Screw M5×16	2
5	1E40F-2EA. 2	起动机 Starter	1	25	P40-18	螺钉轴 Screw Pin	2	45	1E40F-5. 3-1A	胶塞 Plug	1	65	1E36F-E. 10.1	油管组合 Fuel Pipe Ass'y	1
6	1E36F-2C. 5	起动机拨盘 Start Reel	1	26	1E36F-2EA-1	磁电机罩壳 Fan Cover	1	46	1E36F-E-8	进气管垫 Gasket	1	66	1E32FL. 6. 2	油箱盖组合 Lid Ass'y	1
7	1E36F. 2	小油封 Oil-seal	2	27	1E36F-2EA. 4. 1-EMC	磁电机定子 IGNITION COIL COMP.	1	47	1E36F-2A-2	进气管 Admitting Pipe	1				
8	1E36F-E. 8-2	后半曲轴箱 Crank Case	1	28	1E36F-2. 3. 1	停车线 Cord Comp.	1	48	1E34F-1	化油器侧密封垫 Gasket	1				
9	1E36F-2. 6-3	曲轴箱密封垫 Gasket	1	29	1E33F-4	隔热垫 Gasket	2	49	1E34F-2E. 1A-GGP	化油器 Carburetor	1				
10	GB/T276	轴承 6201/P6 Bearing 6201/P6	2	30	1E36F-2. 4. 1	小头滚针轴承 Bearing	1	50	HB33. 3. 1-2	阻风门手柄 Choke Handle	1				
11	1E36F-E. 4. 1	曲轴连杆组 Crank Shaft	1	31	1E36F. 10-2	活塞销挡环 Ring	2	51	HB33. 3. 1-1	空滤器内罩 Inside Cover	1				
12	GB/T1099	半圆键 3×5×13 Key 3×5×13	1	32	1E36F-E. 4-1	活塞 Piston	1	52	HA36. 4. 1-2	阻风门 Choke	1				
13	1E40F-5A-3	橡胶垫 Rubber washer	2	33	1E36F. 10-1	活塞销 Piston Pin	1	53	GB/T846	自攻螺钉 ST4.2×13 Screw ST4.2×13	1				
14	1E36F-E. 8-1	前半曲轴箱 Crank Case	1	34	1E36F. 10-3	活塞环 Piston Ring	2	54	GB70+GB97	螺钉组合件 M5×55 Screw M5×55	2				
15	GB/T119. 1	圆柱销 Pin 4h8×10	4	35	1E36F-E-3	缸垫 Gasket	1	55	1E40F-2EA. 3-2	空滤器挡板 BAFFLE	1				
16	GB/T70	内六角螺钉 M5×30 Screw M5×30	4	36	1E36F-2E-1	缸体 Cylinder	1	56	HB33. 3-3	滤芯 Filter Net	1				
17	1E36F-2E. 2. 1. 1	磁电机转子 MAGNETO ROTOR COMP.	1	37	GB/T70. 1	内六角螺钉 M5×18 Screw M5×18	4	57	1E36F-2EA. 2-1	空滤器外罩 Cleaner Outside Cover	1				
18	GB/T97. 1	垫圈8 Washer8	1	38	GB70+GB93+GB97	螺钉组合件M4×12 Screw M4×12	1	58	1E36F-2EA-2	消音器垫 Gasket	1				
19	GB/T859	垫圈8 Washer8	1	39	1E36F-2EA. 1	缸体护罩组合 Guide Cover Ass'y	1	59	GB70+GB93+GB97	螺钉组合件 M5×12 Screw M5×12	1				
20	GB6170	螺母M8 Nut M8	1	40	GB70+GB93+GB97	螺钉组合件M5×16 Screw M5×16	1	60	HA36-2. 3	消音器 Muffler	1				