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ESPLOSO

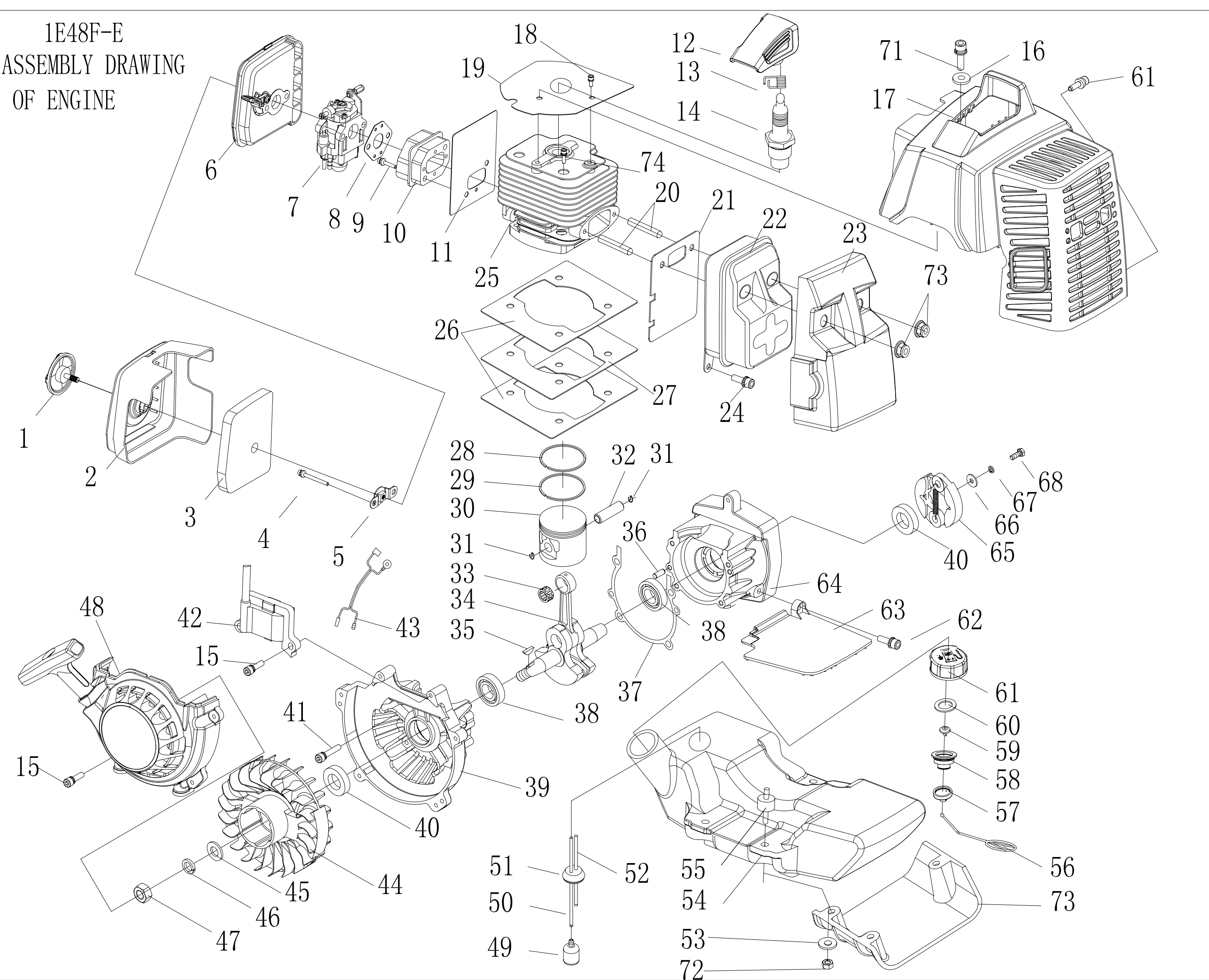
Motore

63 CC EURO 2





1E48F-E
ASSEMBLY DRAWING
OF ENGINE



1E48F-E GASOLINE ENGINE

NO.	PART NO.	PART NAME	QTY.	NO.	PART NO.	PART NAME	QTY.	NO.	PART NO.	PART NAME	QTY.
1	1E48F. 1. 2	Screw	1	25	1E48F-E-2	Cylinder	1	49	P40. 12. 2-3A	Filter	1
2	1E48F. 1-1	Cleaner Outside Cover	1	26	1E48F-E-7	Gasket	2	50	CG420. 4. 2-2	Fuel pipe 3×1.25×260	1
3	1E48F. 1-2	Filter Net	1	27	1E48F-E-1	Gasket	1	51	EB-415. 4. 2-2	Plug	1
4	GB70. 1+GB93+GB97	Screw M5 × 50	2	28	1E48FP. 5-3	Piston Ring	1	52	EB-415. 4. 2-4	Fuel pipe 3×1×90	1
5	6MF-30. 1-13	Baffle	1	29	1E48FP. 5-4	Piston Ring	1	53	GB/T96	Washer 5	3
6	1E48F. 1. 1	Cleaner inside cover	1	30	1E48F-E. 1-1	PISTON	1	54	1E48F. 9. 1A	Fuel Tank	1
7	1E48F. 2Z	Carburetor	1	31	P40. 6-4	RING	1	55	1E53F. 2	Rubber Pillar	3
8	1E48FP-3	Gasket	1	32	1E48FP. 5-2	PISTON PIN	1	56	HB33. 2. 2. 1	Chain	1
9	GB70. 1+GB93+GB97	Screw M5 × 30	2	33	1E44F-2A. 2-3	Bearing	1	57	1E32FL. 6. 2-3	Cover	1
10	1E48FP-5	Admitting Pipe	1	34	1E48F. 7. 1	Crank Shaft Ass'y	2	58	1E32FL. 6. 2-2	Inside Cover	1
11	1E48F-5	Gasket	1	35	GB1099	KEY 3 × 13	1	59	EB-415. 4. 1. 1-1	Inlet	1
12	1E48F. 5. 1-1	Cap	1	36	GB119	Pin 4h8 × 10	2	60	CG420. 1. 3. 1-2	Gasket	1
13	1E34FL-3E. 6-1	Spring	1	37	1E48FP. 6-2	Gasket	1	61	1E32FL. 6. 2-1	Fuel Tank Lid	1
14	L8RTC	Plug	1	38	GB/T276	Bearing 6202/P6	2	62	GB70. 1+GB93+GB97	Screw M5 × 16	2
15	GB70. 1+GB93+GB97	Screw M5 × 20	11	39	1E48F. 8-2	Crank Case	1	63	1E48F-2	Clapboard	1
16	1E33F-4	Gasket	1	40	1E40FP-3Z-11	Seal	2	64	1E48F. 8-1	Crank Case	1
17	1E48F. 3A	Guide Cover Ass'y	1	41	GB70. 1	Screw M5 × 30	4	65	1E48F-E. 5	Clutch	1
18	GB70. 1+GB96	Screw M5 × 12	1	42	1E48F. 5. 1. 2	Coil	1	66	GB/T96	Washer 6	1
19	1E48F-1	Clapboard	2	43	1E36F-2C. 6. 1	Cord Comp.	1	67	GB/T93	Washer 6	1
20	1E40F-5-13E	BOLT	2	44	1E48F. 5. 1. 1	Fly Wheel	1	68	1E40F-6-4	Bolt	1
21	1E48F-E-5	Gasket	1	45	GB/T97	Washer 10	1	69	GB6177	NUT M8	2
22	1E48F-E. 2GGJ	Muffler	1	46	GB/T93	Washer 10	1	70	GB/T70. 1	SCREW M5 × 20	4
23	1E48F-E-3GGJ	Muffler Cover	1	47	GB/T6171	Nut M10 × 1. 25	1	71	GB/T70. 1	SCREW M5 × 16	1
24	GB70. 1+GB93+GB97	Screw M5 × 12	1	48	1E48F. 6	Starter	1	72	GB/T6177	NUT M5	3
								73	CG63-1	Stand	1