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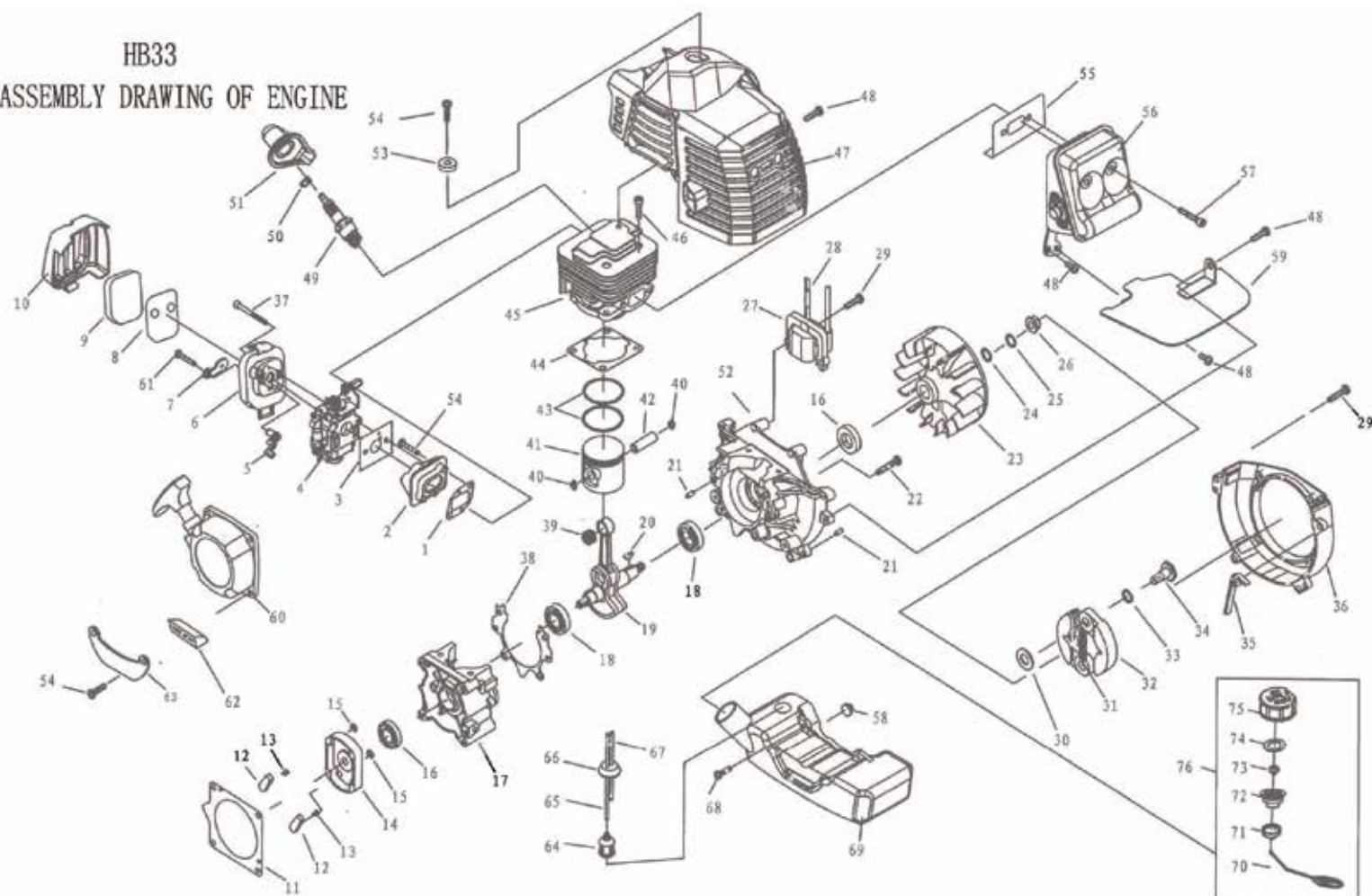
Motore

33 CC EURO 1



HB33

ASSEMBLY DRAWING OF ENGINE



HB33 GASOLINE ENGINE (1)

NO.	PART NO.	PART NAME	QTY.	NO.	PART NO.	PART NAME	QTY.
1	1E36F-2-2	Gasket	1	21	GB/T119	Pin B4 × 10	4
2	1E36F-2A-2	Admitting Pipe	1	22	GB/T9074. 4	Screw M5 × 30	4
3	1E36F-2A-1	Gasket	1	23	1E36F-2. 3-1	Fly Wheel	1
4	1E36F-2A. 1	Carburetor	1	24	GB/T97. 1	Washer 8	1
5	HB33. 3. 1-2	Choker Handle	1	25	GB/T859	Washer8	1
6	HB33. 3. 1-1	Cleaner inside cover	1	26	GB/T6170	Nut M8	1
7	HA36. 4. 1-2	Choker	1	27	1E36F-2. 3-2	Coil	1
8	HB33. 3-2	Filter Plate	1	28	1E36F-2C. 6. 1	Cord Comp.	1
9	HB33. 3-3	Filter Net	1	29	GB/T9074. 13	Screw M5 × 20	6
10	HB33. 3-1	Cleaner Outside Cover	1	30	1E36F-3	Washer B	2
11	1E40F-5-10	Gasket	1	31	1E36F-2C. 4-2	Spring	1
12	1E36F-2C. 5-3	Start Claw	2	32	1E36F-2C. 4. 1	Expander	2
13	1E36F-2C. 5-2	Start Spring	2	33	1E40F-5-11	Washer	2
14	1E36F-2C. 5-1	Start Reel	1	34	1E40F-5-12	Screw Pin	2
15	GB/T896	Stop Ring 4	2	35	1E36F-2-11	Flash Pan	1
16	1E36F. 2	Seal	2	36	1E36F-2C-2	Fan Cover	1
17	1E36F-2. 6-2	Crank Case	1	37	GB/T9074. 4	SCrew M5X50	2
18	GB/T276	Bearing 6201/P6	2	38	1E36F-2. 6-3	Gasket	1
19	1E36F-2. 4. 3	Crank Shaft Ass'y	1	39	1E36F-2. 4. 1	Bearing	1
20	GB/T1099	Key 3 × 5 × 13	1	40	1E36F. 10-2	Ring	2

HB33 GASOLINE ENGINE (2)

NO.	PART NO.	PART NAME	QTY.	NO.	PART NO.	PART NAME	QTY.
41	1E36F-2.4.2	Piston	1	61	GB/T845	Screw ST4.2 × 12	1
42	1E36F.10-1	Piston Pin	1	62	1E40F-5A-2	Rubber Cover	1
43	1E36F.10-3	Piston Ring	2	63	1E40F-5A-4	Stand	1
44	1E36F-2-6	Gasket	1	64	1E34F.9.2-3A	Fuel Filter	1
45	1E36F-2-4	Cylinder	1	65	CG420.1.3.2-2	Fuel Pipe 3 × 1 × 150	1
46	GB/T70.1	Screw M5 × 16	4	66	EB-415.4.2-2	Plug	1
47	HB33.1	Guide Cover Ass'y	1	67	EB-415.4.2-4	Fuel Pipe 2.5 × 1.25 × 70	1
48	GB/T9074.4	Screw M5 × 12	4	68	GB/T9074.4	Screw M5 × 16	2
49	L6 (LD)	Spark Plug	1	69	HB33.2.1	Fuel Tank	1
50	1E36F-2C.6-2	Spring	1	70	HB33.2.2.1	Chain	1
51	1E36F-2C.6-1	CAP	1	71	1E32FL.6.2-3	Casing	1
52	1E36F-2.6-1	Crank Case	1	72	1E32FL.6.2-2	Inside Lid	1
53	1E36F-2C-1	Gasket	1	73	EB-415.4.1.1-1	Inlet	1
54	GB/T9074.4	Screw M5 × 20	7	74	CG420.1.3.1-2	Gasket	1
55	1E36F-HS-1	Gasket	1	75	1E32FL.6.2-1	Fuel Tank Lid	1
56	1E36F-2C.1	Gasket	1	76	HB33.2.2	Fuel Tank Lid COMP.	1
57	GB/T70+GB93+GB97	SCrew M5 × 55-10.9	2				
58	1E40F-5A-3	Rubber Washer	2				
59	1E36F-2C.7	Clapboard	1				
60	1E36F-2C.3	Starter	1				